

HER 筒夾刀把
HER COLLET CHUCK



Balancing / 動平衡

G6.3

BT30
Max.25,000 RPM
Or U ≤ 1gmm

Option / 選配

G2.5

BT30
Max.25,000 RPM
Or U ≤ 1gmm

Dimensions / 尺寸標示

Order No. 訂購編號	Range 夾持範圍	ød	ød1	L	L1	Tool Clamping Depth L2 刀具夾持深度	page.146 page.144 page.120 page.149			
							Nut 螺帽	Screw 調整螺絲	Collet 筒夾	Wrench 扳手
BT30 (BTT30)	HER16-060	1.0~10.0	30	60	38	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER16-075	1.0~10.0	30	75	53	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER16-090	1.0~10.0	30	90	68	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER16-120	1.0~10.0	30	120	98	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER20-060	1.0~13.0	32	60	38	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER20-075	1.0~13.0	32	75	53	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER20-090	1.0~13.0	32	90	68	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER20-120	1.0~13.0	32	120	98	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER25-060	1.0~16.0	40	60	38	35~58	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER25-075	1.0~16.0	40	75	53	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER25-090	1.0~16.0	40	90	68	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER25-120	1.0~16.0	40	120	98	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER32-060	2.0~20.0	50	60	38	41~49	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500
	HER32-075	2.0~20.0	50	75	53	41~64	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500
	HER32-090	2.0~20.0	50	90	68	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500

Remarks / 備註

- 需配合 3μ HP 筒夾 With 3μ HP Grade Collet
- 若需出水型刀把，請參考 page.26 選用說明
- 筒夾夾持為 一對一整數值

Applications / 應用



HER 筒夾刀把 HER COLLET CHUCK



Balancing / 動平衡

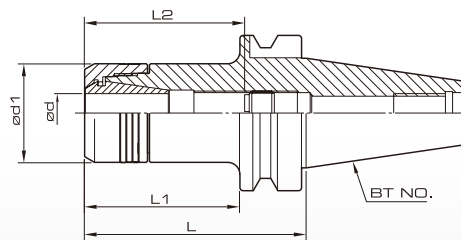
G6.3

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Option / 選配
G2.5

BT40
Max.25,000 RPM
Or $U \leq 1\text{gmm}$

Dimensions / 尺寸標示



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Nut
螺帽

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Screw
調整螺絲

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Collet
筒夾

page.149



Wrench
扳手

Order No. 訂購編號		Range 夾持範圍	ød1	L	L1	Tool Clamping Depth L2 刀具夾持深度	Nut 螺 帽	Screw 調整螺絲	Collet 筒 夾	Wrench 扳 手
BT40 (BTT40)	HER16-075	1.0~10.0	30	75	48	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER16-090	1.0~10.0	30	90	63	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER16-120	1.0~10.0	30	120	93	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER16-150	1.0~10.0	30	150	123	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-RO300
	HER20-075	1.0~13.0	32	75	48	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER20-090	1.0~13.0	32	90	63	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER20-120	1.0~13.0	32	120	93	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER20-150	1.0~13.0	32	150	123	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-RO320
	HER25-075	1.0~16.0	40	75	48	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER25-090	1.0~16.0	40	90	63	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER25-120	1.0~16.0	40	120	93	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER25-150	1.0~16.0	40	150	123	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-RO400
	HER32-075	2.0~20.0	50	75	48	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500
	HER32-090	2.0~20.0	50	90	63	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500
	HER32-120	2.0~20.0	50	120	93	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500
	HER32-150	2.0~20.0	50	150	123	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-RO500

Remarks / 備註

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Applications / 應用



Drilling
鑽孔



Reaming
鉋孔



Endmilling
銑削

HER 筒夾刀把

HER COLLET CHUCK



Balancing / 動平衡

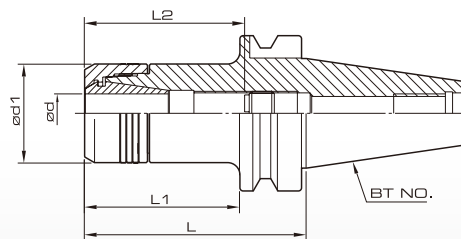
G6.3

BT50
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G2.5

Option / 選配
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Dimensions / 尺寸標示



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Order No. 訂購編號	Range 夾持範圍	ϕd	$\phi d1$	L	L1	Tool Clamping Depth L2 刀具夾持深度	Nut 螺帽	Screw 調整螺絲	Collet 筒夾	Wrench 扳手
BT50 (BTT50)	HER16-105	1.0~10.0	30	105	67	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-R0300
	HER16-135	1.0~10.0	30	135	97	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-R0300
	HER16-165	1.0~10.0	30	165	127	29~58	CAP-HER16	ER-M11	ER16-HP	PHS-20-R0300
	HER20-105	1.0~13.0	32	105	67	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-R0320
	HER20-135	1.0~13.0	32	135	97	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-R0320
	HER20-165	1.0~13.0	32	165	127	32~68	CAP-HER20	ER-M14	ER20-HP	PHS-20-R0320
	HER25-105	1.0~16.0	40	105	67	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-R0400
	HER25-135	1.0~16.0	40	135	97	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-R0400
	HER25-165	1.0~16.0	40	165	127	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-R0400
	HER25-200	1.0~16.0	40	200	162	35~73	CAP-HER25	ER-M18	ER25-HP	PHS-20-R0400
	HER32-105	2.0~20.0	50	105	67	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-R0500
	HER32-135	2.0~20.0	50	135	97	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-R0500
	HER32-165	2.0~20.0	50	165	127	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-R0500
	HER32-200	2.0~20.0	50	200	162	41~78	CAP-HER32	ER-M22	ER32-HP	PHS-20-R0500

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Applications / 應用

Drilling
鑽孔Reaming
鉋孔Endmilling
銑削Tapping
攻牙